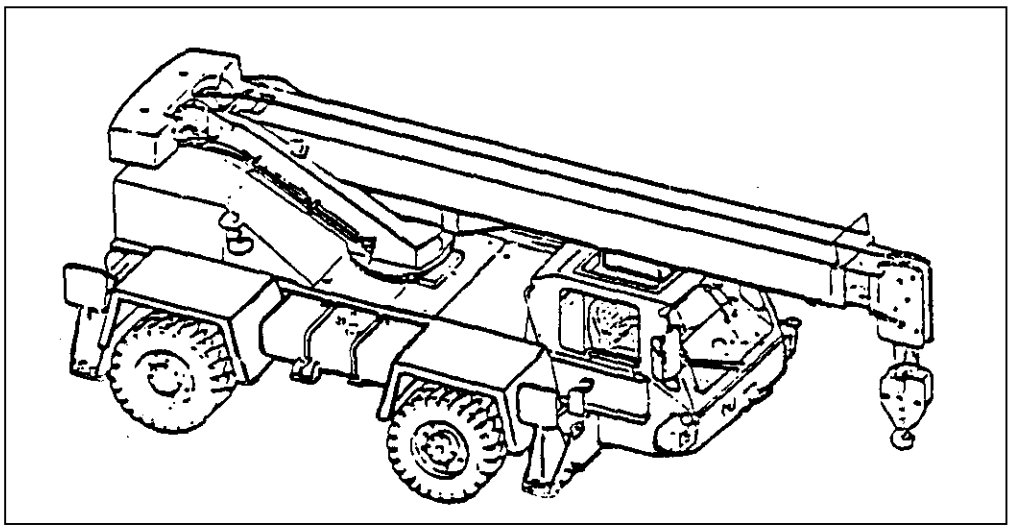
STATEMENT OF WORK

FOR THE IROAN OF THE

CRANE, WHEEL MOUNTED, HYDRAULIC, LIGHT, 7 ½ TON (ROUGH TERRAIN CRANE)



NSN 3810-01-165-0646

EFFECTIVE DATE 01 October 2003

TABLE OF CONTENTS

STATEMENT OF WORK
FOR THE IROAN OF THE
CRANE WHEEL MOUNTED, HYDRAULIC, LIGHT,
(CRANE 7 ½ TON) NSN 3810-01-165-0646

1.0 SCOPE. This Statement of work (SOW), establishes and sets forth tasks and identifies the work efforts that shall be performed by the contractor in the IROAN effort of the Crane Wheel Mounted, Hydraulic, Light (7 ½ Ton), hereafter known as the Crane. This document contains requirements to restore the Crane to Condition Code "A." Condition Code A is defined as serviceable/issuable without qualification. Equipment defined as such should be new, used, repaired or reconditioned material which is serviceable/issuable to all customers without limitation or restriction. This includes material with more than 6 months shelf-life remaining. National Stock Number (NSN) 3810-01-165-0646 shall be known as the Crane.

1.1 Background. IROAN is defined as "The maintenance technique which determines the minimum repairs necessary to restore equipment components or assemblies, and the prescribed standards utilizing all available diagnostic equipment and test procedures in order to minimize disassembly and parts replacement."

2.0 Applicable Documents. The following documents form a part of this SOW to the extent specified. Unless otherwise specified, issues of these documents are those listed in the Department of Defense Index of Specifications and Standards (DODISS) and supplement thereto which are in effect on the date of solicitation. In the event of conflict between the documents referenced herein and the contents of this SOW, the contents of this SOW shall be the superseding requirement.

2.1 Military Specifications

MIL-C-81309	Corrosion Preventive Compounds, Water Displacing. Ultra-Thin Film

2.2 Military Standards.

MIL-STD 129	DoD Standard Practice For Military Marking.
MIL-STD 130	U.S. Military Property, Identification Marking of
MIL-STD 642	DoD Standard Practice for Identification Marking of Combat and Tactical Transport Vehicles.

2.3 Other Government Documents And Publications. The issues of these documents cited below shall be used:

TM5-3810-305-10	Operator's manual for Crane, Wheel, Mounted, Hydraulic, Light, 7 ½ Ton.

TM5-3810-305-24P	Unit, Direct Support, and General Support Maintenance Repair Parts and Special Tools Lists.
TM5-3810-305-24	Preventive Maintenance Checks and Services Schedule.
ATPD 2241	Vehicles, Wheeled: Preparation for Shipment and Storage.
MCO P11262.2A	Inspection, Testing, and Certification of Tactical Ground Load Lifting Equipment.
TM 4750-15/1	Camouflage Paint Patterns.
DoD 4000.25-1-M	MILSTRIP Manual
TM 3080-34	Corrosion Prevention and Control
TM9-2610-200-14	Care, Maintenance, Repair & Inspection of Pneumatic Tires and Inner Tubes.

Military Handbooks (For Guidance)

MIL-HDBK-61	Configuration Management Guidance

2.4 Industry Standards

ANSI/ISO/ASQC Q9002-1994	Quality Systems-Model for Quality Assurance in Production, Installation, and Servicing.

Industry Standards (For Guidance)

ANSI/EIA-649	National Consensus Standards for Configuration Management

Copies of Military Standards and Specifications are available from the DOD Single Stock Point, Document Automation Production Service, Building 4/D, 700 Robbins Avenue, Philadelphia, PA 19111-5094, commercial telephone number (215) 697-2179 or DSN 442-2179, or http://www.dodssp.daps.mil. Copies of other government documents and publications required by contractors in connection with specific SOW requirements shall be obtained through the Contracting Officer: Commander, Attn Contracts Department (Code 891), P. O. Drawer 43019, 814 Radford Blvd., MCLB, Albany, GA 31704-3019, commercial telephone number (229) 639-6761 or DSN 567- 6761. ,Copies of engineering drawings, if applicable, shall be obtained from Supply Chain Management Center, Attn: Code 583-1, 814 Radford Blvd., Suite 20320, Albany, Georgia 31704-0320, commercial telephone number (229) 639-6423 or DSN 567-6423.

3.0 REQUIREMENTS

3.1 General Tasks. In fulfilling the specified requirements, the contractor shall:

a. Provide materials, labor, facilities, missing parts, and repair parts necessary to inspect, diagnose, restore, and test the Crane. Upon completion of IROAN, repaired equipment shall be Condition Code "A".

b. Provide all tools and test equipment required to test, inspect, and calibrate the Crane.

c. In-process and final on-site testing must be witnessed by Marine Corps Systems Command, (MCSC), (Code CSLE), Albany, GA. representative.

d. The contractor shall be responsible for all structural, electrical and mechanical requirements associated with the restoration of the Crane.

3.2 IROAN Objective And Functions. After IROAN, the Crane, shall have the following minimum characteristics:

a. Reliable as per system specifications.

b. Maintainable as per system specifications.

c. Serviceable (Condition Code "A").

d. All vehicle systems and components shall operate as intended.

e. All Cranes shall have a like new appearance.

3.3. Specific Tasks. The following tasks describe the different phases for IROAN of the Crane:

Phase I Pre-Induction
Phase II IROAN
Phase III Inspection, Testing and Acceptance
Phase IV Packaging, Handling, Storage and Transportation (PHS&T)

3.3.1. Phase I-Pre-Induction.

a. A pre-induction inspection analysis shall be performed for the Crane using the contractor diagnosis, inspection and testing techniques to determine extent of work and parts required. These findings shall be annotated on the Pre-Induction Check Sheets, located in Appendix A, and shall be maintained and be made available upon request to Marine Corps Systems Command (Code CSLE/Engineer), Albany, Georgia representatives.

b. Test equipment shall be used to determine that assemblies and subassemblies meet prescribed reliability, performance, and work requirements. The vehicle engine shall be tested using JP-5/8 fuels. In cases when conformance to the SOW cannot be certified through existing inspection and testing procedures and by use of diagnostic equipment, the assembly shall be removed, disassembled, inspected, tested or repaired to the degree necessary to assure full conformance with this SOW.

c. Oil seal and gasket leakage. Evidence of lubricating or hydraulic oils passing through or around a seal is not a defect; however, consideration must be given to the fluid capacity in the item being checked/inspected. Inspection shall normally be performed during and immediately following an operational test, but not sufficient duration to allow the fluids to return to ambient temperature. The following shall be used as a guide in determining degree of oil loss:

Class I - Seepage of fluid (indicated by wetness or discoloration) not great enough to form drops.

Class II - Leakage of fluid great enough to form drops, but not enough to cause drops to fall from the item being checked/inspected.

Class III - Leakage of fluid great enough to form drops that fall from the item being checked/inspected.

NOTE: A Class I Or II Leak, except Fuel System and Brake System, is an acceptable condition at any time and does not require corrective action.

No leakage of hydraulic components such as hoses, lines, valves and cylinders is allowed on any component of the crane that is a load bearing or load control component.

3.3.2 Phase II - IROAN. IROAN shall be performed at the contractor facility. Information recorded on IROAN Pre-Induction Check Sheets during pre-inspection phase shall be used as a guide by the contractor to achieve the mechanical baseline of production. After pre-induction check and inspections have been completed, repair of the Crane shall be accomplished in accordance with this SOW. Deficiencies noted on the Pre-Induction Check Sheets during Phase I shall be repaired/replaced. Components or assemblies shall not be disassembled for replacement of mandatory parts unless that part has failed, or the component assembly wherein the part is located is disassembled for repair. Mandatory replacement parts are contained in TM 5-3810-305-24P. The Final Inspection Checklist (Appendix B) sahll be completed.

The Service and Parts Manuals listed below contains repair procedures and repair parts for the Crane. The Trouble Shooting Guide contained in these manuals are to be used along with the Pre-Induction Checklist in helping identify deficiencies with the Crane. Repair procedures contained in these manuals are to be used to repair deficiencies identified on the Pre-Induction Checklist.

TM5-3810-305-10	Operator's Manual for Cranes, Wheel Mounted, Hydraulic, Light, 7 ½ Ton.
TM5-3810-305-24	Preventive Maintenance Checks and Services Schedule.
TM5-3810-305-24P	Unit, Direct Support, and General Support Maintenance Repair Parts and Special Tools List

The following efforts shall be performed as part of the IROAN:

a. Detailed Mechanical Work. The Crane received for IROAN shall be repaired in accordance with paragraphs 3.3.2.b through 3.3.2.p. All discrepancies noted on the IROAN Pre-Induction Check Sheets shall be repaired/replaced.

b. Hardware.

(1) Replace broken, unserviceable and/or missing hardware including nuts, bolts, screws, washers, turnlock fasteners, safety and one-time use items, etc, in accordance with the TM5-3810-305-24P. Unserviceable would include any of the above that failed to function properly.

(2) Ensure proper hardware locking devices are present on all moving mechanical assemblies.

(3) Hardware normally supplied with commercial parts shall be used unless specifically prohibited.

(4) Hardware used shall be in accordance with TM5-3810-305-24P.

c. Engine Assembly/Transmission.

(1) Test Procedures. After all pre-induction tests and inspection have been completed, the power pack shall be steam cleaned, inspected for loose or missing items, and painted. Engine shall be run for a period of time that will allow an assement of engine operational condition. All warnings and procedures related to this task contained in TM5-3810-305-24 should be followed to ensure safe and working conditions.

(2) The engine run-in test shall be performed. Refer to TM5-3810-305-24 for test procedures for the fuel system which shall be tested in conjunction with the engine.

(3) Record all results of the Pre-Induction Check Sheets in Appendix A. Pre-Induction Check Sheets shall be maintained and be available upon request to MCSC, (Code CSLE), Albany, GA. representatives.

(4) The Transmission shall be processed in accordance with TM5-3810-305-24.

(5) Test the following in accordance with TM5-3810-305-24 to conform with inspection and testing procedures to assure full conformance with this SOW.

(6) Pass/Fail. After the engine run test has been completed. The engine assembly shall meet or exceed the minimum specifications in TM5-3810-305-24.

Procedures for repair/replacement can be found in TM 5-3810-305-24.

d. Fuel System.

(1) Test Procedures. Test the following. in accordance with TM5-3810-305-24 to conform with inspection and testing procedures to assure full conformance with this SOW.

(a) Inspect the fuel pump assembly for loose or broken items and housing cracks.

(b) Inspect Injector Nozzles. Test all fuel injectors in accordance with TM5-3810-305-24.

(c) Inspect the Lift Pump.

(d) Inspect fuel tank and lines for rusting and leakage.

(e) Inspect either Cold Start Device. Inspect engine cold starting switch, wiring and preheater.

(f) Inspect accelerator pedal and linkage for binding and proper function.

(g) Inspect Fuel Pressure Switch and Transducer.

(2) Pass/Fail. Repair/Replace all of the above that are not functioning properly.

NOTE: Replace all fuel filters and air filters 100 percent.

Procedures for repair/replacement can be found in TM5-3810-305-24

(e) Hydraulic System.

(1) Test Procedures. Test the entire hydraulic system along with the following components listed below in accordance with TM5-3810-305-24 to conform with inspection and testing procedures to assure full conformance with this SOW.

(a) Hydraulic and fluid system.

(b) Main Hydraulic Pump.

(c) Hydraulic Ground Driven Steering Pump.

(d) Hydraulic Controls.

(e) Filter Lines and Fittings.

(f) Hydraulic Cylinders.

(g) Tank, Hydraulic.

(h) Swing Motor.

(i) Rotary Manifold.

(j) Hydraulic Reservoir.

(k) Hydraulic System Valve Bank.

(l) Outrigger Solenoid Valve.

(m) Steering Selector Valve.

(n) Outrigger Hydraulics.

(o) Master Cylinder.

NOTE: Inspect All Hydraulic Lines, Clamps And Fittings

(2) Pass/Fail. Repair/Replace any of the above items that do not function properly. repair/replace items in accordance with procedures identified in TM5-3810-305-24. Replace tube lines that are pinched or dented. Replace hose if any of the following conditions exist:

(a) Replace if any evidence of hydraulic oil leakage at the surface of the hose or its junction with the metal end couplings.

(b) Replace if any blistering or abnormal deformation to the outer covering of the hose.

(c) Replace if hydraulic oil leak at any threaded or clamped joint that cannot be eliminated by normal tightening.

(d) Replace if evidence of abrasion or scrubbing on the outer surface of hose or hoses.

(e) Procedures for repair/replacement can be found in TM5-3810-305-24.

(f) Cooling System.

(1) Test Procedures. Inspect the following. in accordance with TM5-3810-305-24 to conform with inspection and testing procedures to assure full conformance with this SOW.

(a) Inspect Hose Clamps for tightness.

(b) Check Cooling System for leaks.

(c) Check Radiator Cap.

(d) Inspect Thermostat and Housing for leaks.

(e) Inspect Fan Belt.

(f) Inspect Fan Blades for breaks, bends, and missing rivets.

(g) Inspect Water Pump for leaks and cracks.

(h) Inspect Radiator and Oil Cooler for cracks and leaks.

(2) Pass/Fail. Replace coolant, coolant belts, heater and radiator hoses. Replace anti-freeze protection. Replace any hose or the above equipment that fail test in accordance with TM5-3810-305-24.

(g) Electrical System.

(1) Test Procedures. Inspect all wiring harnesses, battery cables for corrosion, bent or missing pins, and ripped or torn insulation and tie wraps. The following electrical systems should be tested/inspected. The Electrical System is a 24 volt charging system.

(a) Alternator.

(b) Boom Electrical.

(c) Starting Motor & Solenoid.

(d) Instrument Control Panel.

(e) Switches/Circuit Breakers, Panel Electrical Gauges.

(f) Front Lights, Rear Lights and Work Lights.

(g) Sending Units & Warning Switches.

(h) Horn & Alarm.

(i) Batteries, Storage/Batteries.

(j) Cab Main Harness, Main Engine Wiring Harness.

(k) Axle Centering Light Switch Assembly.

(l) STE/ICE DCA Connector/Resistor Module.

(2) Pass/Fail. Repair/Replace all missing and bent pins. Repair of insulation less than four inches in length may be accomplished using electrical tape. Tears or rips in excess of four inches shall require installation of new conduit. Corrosion shall be removed from components. Upon removal of corrosion, if component does not function properly, replace component. Replace all damaged battery cables. Replace any missing or damaged tie wraps.

h. Axles

(1) Test Procedures. Inspect the following in accordance with TM5-3810-305-24 to insure full conformance with this SOW.

(a) Front and Rear Axle Assembly.

(b) Front Axle.

(c) Front Differential with Brake.

(d) Axle Housing.

(e) Rear Differential.

(f) Front and Rear Tie Rods.

(g) Front and Rear Pivot and Spindle Assembly.

(2) Pass /Fail. Repair the above equipment in accordance with TM5-3810-305-24 to conform with inspection and testing procedures to assure full conformance with this SOW.

i. Transmission

(1) Inspect in accordance with TM5-3810-305-24 to conform with inspection procedures to assure full conformance with this SOW.

(a) Transmission Assembly and Associated Parts.

(b) Transmission Hoses, Lines and Fittings.

(c) Output Disconnect Group.

(d) Transmission Controls.

(e) Drive Plate Group and Converter Assembly.

(f) First Stage Clutch Group.

(g) Second Stage Clutch Group.

(h) Third Stage Clutch Group.

(i) Input Shaft Group.

(j) Charge Pump.

(k) Pump Adapter.

(l) Control Valve.

(m) Control Pressure Valve.

(n) Clutch Pack Pressure Test.

(o) Transmission 2wd/4wd Linkage.

(2) Pass/Fail. Repair/Replace the transmission linkage assembly if it does not operate smoothly. Replace all broken cables. On completion of inspection, the transmission shall meet or exceed the minimum specifications. In the event the transmission fails inspection, it shall be repaired or replaced. The transmission oil, filter, and oil pan gasket shall be replaced.

j. Brake System

(1) Inspect in accordance with TM5-3810-305-24 to conform with inspection procedures to assure full conformance with this SOW.

(a) Inspect Brake Linkage, Hand Brake and pedal.

(b) Inspect Parking Brake for proper functioning.

(c) Inspect service Brake.

(d) Inspect all Brake Lines for cracks and leaks.

(e) Inspect Brake pads.

(f) Inspect Hydraulic Brake assembly system.

(g) Inspect mechanical Brake System.

(2) Pass/Fail. Repair/Replace any or all of the above components that do not meet operational standards of TM5-3810-305-24.

k. Tires, Wheels

(1) Inspection Procedures. The tire inspection checklist contained in TM9-2610-200-14 shall be used to document the tire inspection and shall be provided as part of the Pre-Induction Checklist. Inspect tires for correct inflation, inspect for cupping, chuncking, cuts and cracks. TM9-2610-200-14, Section 2-37, Visual Guide for Technical Inspection and Classification of Tires: This technical inspection shall be the guide used to distinguish between repairable and nonreapairable defects and the serviceability of tires.

(a) Inspect wheels for cracks, breaks, and damaged mounting holes.

(b) Wheels shall be free of cracks breaks, and damaged mounting holes. Front end alignment and toe-in-adjustment shall meet the standards prescribed in TM5-3810-305-24. All wheels that do not meet these requirements shall be replaced.

(2) Pass/Fail. All tires shall meet classification code "B" as identified in TM9-2610-200-14. Recapped tires are not permitted. Each tire must have at least 25% or more of tread remaining and be in good serviceable condition. All tires on a vehicle shall be matched to provide proper performance and approximately equal life. Mixture of bais and radial tires is not permitted. Tires shall not show evidence of cupping or chunking. Tires shall not have cuts or cracks greater than one inch in length, 1/8 inch wide. Tires shall not have cuts or breaks, regardless of length or width, which extend to the fabric. Rubber separation or bulges on tire side walls are not acceptable. Any damage to the tire bead is not acceptable. All tires that do not meet these requirements shall be replaced.

Note: If bais tires are replaced with radial tires, crane load charts will require replacment. The bais tire load charts and radial tire load charts are different. Tire pressures are different also. This difference will require a change to the tire pressure markings located above each tire on the vehicle fenders. Radial tire load charts can be obtained from MCSC, (Code CSLE), Albany, Georgia and/or their representative(s), commercial telephone number. 339-639-6578 or DSN 567-6578.

l. Steering Section

(1) Test Procedures. Inspect steering pump, steer mode selector valve, control unit, emergency steer motor and pump, reservoir, and cap for leaks and proper function.

(a) Inspect all Steering Cylinder Hoses for leaks.

(b) Inspect Steering Control unit.

(c) Inspect all Steering Tubing for leaks, cracks, kinks, or flat section.

(d) Inspect Steering hydraulic Tank.

(e) Inspect Steering Wheel for cracks.

(f) Inspect Steering Selector valve.

(g) Inspect Steering Pump.

Note: All steering cylinders shall be removed and new seal kits and springs installed 100 percent.

(2) Pass/Fail. Repair/Replace the steering pump reservoir, and cap if leaking and not functioning properly. Replace steering fluid 100 percent. No welding or straightening (hot or cold) shall be permitted on steering gear controls. Steering wheels with minor cracks 1/8 inch wide or less

which do not extend to the steering wheel core may be repaired by filling with a non-shrinking epoxy and sanded smooth.

Procedures for repair/replacement can be found in TM 5-3810-305-24.

m. Frame Fender And Cab

(1) Test/Inspection Procedures. Check frame fender and decks and under body supports for deteriorated bushings, broken bolts, cracks, broken welds, and rust. Remove all insulation from cab/floor and inspect for corrosion. Inspect the following.

(a) Frame fender and cab.

(b) Upper structure.

(c) Doors.

(d) Pintle hook.

(e) Upholstery and Seats.

(f) Mirrors.

(g) Engine housing.

(h) Data plate and instruction holder.

(i) Inspect glass for breaks and cracks.

(j) Inspect windshield wiper for proper function.

(k) Inspect mirror bracket for security.

(l) Vehicle Air Filter Assembly.

(2) Pass/Fail. Repair/Replace the above items and dents that exceed 7/16 of an inch.

Procedures for repair/replacement can be found in TM5-3810-305-24.

n. Vehicle Sheet Metal Components

Repair or replace damaged sheet metal panels, covers, boom rest, skirts, fenders, ladders, bumpers and other metal items as needed. Replace sheet metal panels where corrosion has penetrated panel. Functional test tool box hinges, sliding hood slides, stationary hood latches and mirror hardware. Repair/replace as needed. Replace/repair all broken brackets and braces. Repairs shall be in accordance with best commercial practices.

o. Rust Proofing and Painting (Exterior/Interior)

(1) All vehicles shall be rust proofed as required. Rust proofing shall be in accordance with following procedures.

(a) Clean area with either steam or high pressure water to remove dirt and loosen corrosion.

(b) Treat affected (corroded) areas with phosphoric fog.

(c) Reclean in accordance with procedures identified in step (a).

(d) Apply MIL-C-81309 TYPE I, a water displacing corrosion inhibitor, to the affected areas.

(e) Prime and paint per latest edition of TM 4750-15/1.

(f) Procedures for corrosion prevention and control are in accordance with TM 3080-34.

(2) All exterior surfaces of the Crane shall be painted with Chemical Agent Coating (CARC) paint. Paint color shall be Desert Sand or Green 383. Color of individual Crane will be identified by the Logistics Management Specialist (LMS), MCSC, (Code CSLE), Albany, Georgia and/or their representative(s) upon induction into the IROAN cycle.

(3) All Crane cabs interiors shall be painted in the existing color. This paint shall be a lead and chromate free based paint.

p. Data Plates And Decals

Data Plate. Each repaired Crane shall have an IROAN data plate affixed next to the existing data plate. The data plate shall meet the requirements of MIL-STD -130. Replace all data plates and decals that are missing and illegible. IROAN data plates shall be prepared by the Contractor and contain the following information:

VEHICLE SERIAL NO_____
REPAIRED IN ACCORDANCE WITH SOW-04-CSLE-09166A-2/1.
CONTRACTOR_____
DATE_____
VEHICLE HOUR METER READING AT TIME OF IROAN_____

Note: Hour meters on vehicles rebuilt under provisions of this SOW shall not be turned back to zero.

Record Jacket: All major equipment or components serial numbers that are replaced during IROAN are to be identified by the Contractor to be recorded in the record jacket of the Cranes (This include engines, transmissions, etc.).

Information will list the Crane serial number, Name of equipment/component(s) replaced, serial number of deficiency equipment/component(s), serial number of replacement equipment/ component(s), and if the equipment/component(s) is new or rebuilt.

3.3.3. Phase III - Inspection, Testing And Acceptance.

a. Inspection, testing and acceptance of the Crane shall be conducted in accordance with , TM5-3810-305-10, TM5-3810-305-24, MCO P11262.2A and this SOW.

b. The Contractor shall be responsible for conducting required tests and shall ensure all necessary personnel are available to complete the final acceptance. Acceptance test shall be held at the Contractor's facility. MCSC, (Code CSLE), Albany, Georgia and/or their representative(s) shall be given a minimum of two weeks notice piror to beginning acceptance testing. The test area shall be cleared of all equipment, part, components, etc., not required for the test.

c. All Cranes IROANed under the provisions of this SOW shall be Load Tested and Condition Inspected as per MCO P11262.2A. A completed Condition Inspection Record and Load Test Certification shall be provided for insertion in the vehicle record jacket. A completed Condition Inspection Record and Load Test Certification shall be over packed with each vehicle. Condition Inspection Record can be found in MCO P11262.2A, Table 4-2, page 4-9 through 4-11.

d. Vehicle Boom Assembly shall be stenciled with one inch letters and in a location that is readily visible when the boom is fully retracted, that the equipment has been Load Test Certified and the date certified. Stencil shall be in a lusterless black paint. Stencil sample: Load Tested 01 OCT 04.

e. The Contractor shall be responsible for correcting any deficiencies identified during inspection/testing. MCSC (Code CSLE), Albany, Georgia and/or their representative(s) may require the Contractor to report tests or portions thereof, if the original tests fail to demonstrate compliance with this SOW. Cranes shall be lubricated and greased in accordance with the vehicle lubrication chart contained within TM 5-3810-305-10. All coolant and oil levels shall be full to proper levels.

f. Vehicle Markings. Registration numbers and other markings shall be applied in accordance with TM 4750-15/1 and MIL-STD-642. Lifting and tie down attachments shall be identified with one inch letters indicating "SLING POINT" or "TIE DOWN."

3.3.4. Phase IV - Packaging Handling Storage And Transportation (PHS&T).

a. The Contactor shall be responsible for preservation and packaging of items being repaired under the terms of this statement of work. Items scheduled for long term storage shall be in accordance with the level A requirements of ATPD-2241. Items being prepared for domestic shipment, immediate use, or shipment to overseas destinations with the exception of Maritime Prepositioned Forces (MPF), shall be Level "B", Drive-on/ Drive-off. Items being prepared for

overseas shipment shall have a label affixed which reads, "NOT FOR WEATHER DECK STOWAGE." Cranes scheduled for shipment to MPS shall be Level "B", MPS Modified Drive Away.

b. The Terms Drive-on/Drive-off and MPF Modified Drive Away are defined as follows:

(1) Drive-on/Drive-off: Batteries will be hot and disconnected from vehicle electrical system. Terminals and leads will be taped. Fuel tank will be filled ¼ full of JP-5/8. The air intake system, exhaust and brake systems, drive-train and gauges are to be depreserved.

(2) MPS Modified Drive Away: Batteries shall be hot and connected to vehicle electrical system. Fuel tank shall filled ¾ full of JP-5/8. The air intake system, exhaust and brake systems, drive-train and gauges are to be depreserved. Fire extinguisher bracket and seats (all) shall be installed.

c. Marking for shipment and storage shall be in accordance with MIL-STD-129.

d. The Marine Corps will provide the contractor with shipping address(es) for delivery of repaired equipment. The Contractor shall be responsible for arranging for shippment of the equipment to the pre-designed site(s). The Marine Corps will be responsible for transportation costs associated with shipping the subject equipment to and from the contractor.

3.4 Configuration Management.

3.4.1 Configuration Status Accounting (CSA).

a. The Contractor shall determine the application status of approved configuration changes by visual inspections to the extent possible. The government will identify the configuration changes to be inspected by furnishing a Configuration Checklist (Appendix C) to the Contractor. The Contractor shall use one checklist for each Crane to record the inspection findings along with other required data.

b. The Contractor shall record serial numbers of the assemblies listed on the Configuration Checklist. The Contractor shall record the information on the same form that was used to record the application status of configuration changes.

3.4.2 Configuration Control. The Contractor shall apply configuration control procedures to established configuration items. The contractor shall not implement configuration changes to an item's documented performance or design characteristics without prior written authorization. If it is necessary to temporarity depart from the authorized configuration, the contractor shall prepare and submit a Request For Deviation. MIL-HDBK-61 and ANSI/EIA-649 provide guidance for preparing this configuration control document.

3.5 Government Furnished Equipment (GFE)Accountability/Government Furnished Materiel (GFM). The Management Control Activity (MCA/Code 573-2) will coordinate Government Furnished Equipment/Government Furnished Materiel (GFE)/(GFM) requests and maintain a central control system on all government owned assets in the contractor's possession. The MCA will

forward a GFE Accountability Agreement to the contractor for signature on an annual basis to establish a chain of custody and identify property responsibilities for Marine Corps assets. The contractor is to acknowledge receipt of GFM to the MCA within 15 days of receipt. (This can be done by mailing (Materiel Management Department, Management Control Activity (Code 573-2), 814 Radford Blvd., STE 20320, Albany, GA 31704-0320) or faxing (commercial 229-639-5498 or DSN 567-5498) a copy of the DD1348).

3.6 Contractor Furnished Materiel (CFM). The Contractor may requisition materiel as required in the performance of the SOW through the DoD Supply System. DoD 4000.25-1-M (MILSTRIP) Chapter 11 provides guidance to contractors on the requisitioning process. The contractor's decision to utilize CFM procured from the DoD Supply System shall be based upon cost effectiveness, availability of materiel and the required completion/delivery date.

3.7 Quality Assurance Provisions. The performances of the Contractor and the quality of work delivered, material provided and documents written shall be subject to in-process review and inspection by MCSC (Code CSLE), Albany, Georgia and/or their representative(s) during contract performance. Inspection may be accomplished at any work location. Authorized MCSC (Code CSLE), Albany, Georgia and/or their representative(s) shall be permitted to observe the work/task accomplishment or to conduct inspections at all reasonable hours within contractor normal working hours. Acceptance tests shall be held in-plant. Inspection by MCSC (Code CSLE), Albany, Georgia and/or their representative(s) of all acceptance tests plans, materials and associated lists furnished hereunder does not relieve the Contractor from any responsibility regarding defects or other failures to meet contract requirements which may be disclosed prior to final acceptance.

The Contractor shall provide and maintain a Quality System that as a minimum, adheres to the requirements of ANSI/ISO/ASQC Q9002-1994 Quality-System Model for Quality Assurance in Production, Installation, and Servicing. The Contractors work shall be subject to in-process reviews and inspections for compliance with Quality Systems by MCSC (Code CSLE), Albany, Georgia and/or their representative(s). Noncompliance with procedures resulting in degraded quality of work may result in a stop-work order requiring action by the Contractor to correct the work performed and to enforce compliance with quality assurance procedures or face contract termination. Notwithstanding such, MCSC (Code CSLE), Albany, Georgia and/or their representative's inspection, it shall be the Contractor responsibility to ensure that the entire system meets the performance requirements delineated and addressed in the Cranes TM5 3810-305-24 and this SOW.

Quality assurance operations performed by the Contractor shall be subject to the MCSC (Code CSLE), Albany, Georgia and/or their representative(s) verification at any time. The MCSC (Code CSLE), Albany, Georgia and/or their representative(s) verifications can include, but shall not be limited in any matter, to the following:

a. Inspection of materials, products, assemblies, and documentation to assess compliance with quality standards.

b. Surveillance of operations to determine that quality assurance, practices, methods, and procedures are being properly applied.

c. Inspections of deliverable products to assure compliance with all requirements of the Crane, this SOW, and applicable documents used herein.

d. Failure of the repair facility to promptly correct deficiencies discovered, shall be a reason for suspension of acceptance until corrective action has been made.

3.8 Acceptance. The performance of the contractor and the quality of work delivered, including all equipment furnished and documentation written or compiled, shall be subject to in process review and inspection during performance. Inspection may be accomplished in plant or at any work site or location, and MCSC (Code CSLE), Albany, Georgia and/or their representative(s) shall be permitted to observe the work or to conduct inspection at all reasonable hours. Final inspection and acceptance testing shall be conducted at the contractor facility. Final acceptance shall be conducted on 100 percent of items to verify that the units meet all requirements.

Acceptance testing. The Crane IROANED under the provisions of this SOW shall be accomplished in accordance with TM5-3810-305-24, MCO P11262.2A, and this SOW.

3.9 Rejection. Failure to comply with any of the specified requirements listed herein shall be reason for rejection by the MCSC, (Code CSLE), Albany, Georgia and/or their representative(s) The Contractor at no additional cost to the Marine Corps shall provide the following:

a. Develop an approach for modification or correction of all deficiencies.

b. On approval of a documented approach, the Contractor shall correct the deficiencies and repeat verification until acceptable compliance with acceptance test procedures is demonstrated.

4.0 REPORTS. The following reports shall be provided to Marine Corps Systems Command, (Code CSLE), 814 Radford Blvd., Suite 20320, Albany, GA 31704-0320.

4.1 Pre-Induction Checklist. The Contractor shall complete the Pre-Induction Checklist (Appendix A) for each Crane IROANed. This document shall be available during final acceptance testing. One copy of each document shall be provided to Marine Corps Systems Command, (Code CSLE), Albany, Georgia and/or their representative(s) after final acceptance of the Crane, or upon request.

4.2 Final Inspection Checklist. The Contractor shall complete the Final Inspection Checklist (Appendix B) for each Crane IROANed. This document shall be available during final acceptance testing. One copy of each document shall be provided to Marine Corps Systems Command, (Code CSLE), Albany, Georgia and/or their representative(s) after final acceptance of the Crane, or upon request.

4.3 Configuration Checklist. The Contractor shall complete the Configuration Checklist (Appendix C) for each Crane IROANed. This document shall be available during final acceptance testing. One copy of each document shall be provided to Marine Corps Systems Command, (Code CSLE), Albany, Georgia and/or their representative(s) after final acceptance of the Crane, or upon request.

4.4 Load Test Certification/Condition Inspection Report. A completed Load Test Certification and Condition Inspection Record shall be over packed with each Crane IROANed. Condition Inspection Record in found in MCO P11262.2A. All inspection items listed in this report may not apply to the Crane. Inspections items that do apply shall be functional and pass inspection requirements. Mark inspection items that do not apply as N/A.

PRE-INDUCTION CHECKLIST
CRANE, WHEEL MOUNTED, HYDRAULIC, LIGHT 7 ½ TON

Vehicle Serial Number: _____
Vehicle Hours: _____
Use this sheet to record Operational Checkout results. Perform the operational checks before installing any test equipment.

CRANE, WHEEL MOUNTED, 7 ½ TON NSN 3810-01-165-0646	SAT	MISSING	SERVICE	ADJUST	REPAIR	REPLACED	MODIFY	REMARKS
1. Engine Assembly Condition Operation Leakage Mounting Screws Nuts Washers Paint Spec Conformance Coverage Lubrication Application and type Oil Analysis Results Pass _____ Fail _____								
2. Transmission Assembly Condition Operation Mounting Leakage Shift Control Assembly Condition Operation Paint Spec Conformance Coverage Oil Analysis Results Pass _____ Fail _____ □								
3. Fuel System Condition Leakage								

Fittings Mounting Clamps and Bolts Components Injector and Injector Lines Shutoff Solenoid Fuel Pump Fuel Tank Fuel Supply Line Water Separators Cold Start Devise Accelerator Pedal and Linkage Operation								
4. Hydraulic System Condition Operation Leakage Hoses and Lines System Requires Draining or Flushing?								
5. Boom Assembly Condition Operation Leakage Hoses and Lines Mounting Components 1. Two Sectional Boom Assy 2. Boom Hoist Cylinder 3. Boom Telescope Cylinder 4. Boom Hoist and Telescope Control Valves 5. Anti-Two Block Assy Boom Adjustment and Alignment. Meets MCO P11262.2A Requirements?□								
6. Load Hoist Winch Assy. Condition Operation Leakage Mounting Hoses and Lines Components								

1. Winch Motor 2. Hoist Winch 3. Hoist Winch Control Assy. 4. Wire Rope Assembly Meets MCO P11262.2A Requirements?								
7. Boom Swing System Condition Operation Leakage Hoses and Lines Components 1. Swing Motor 2. Swing Valves and Components 3. Slewing Ring 4. Swing Control Assembly 5. Rotary Manifold								
8. Outriggers Condition Operation Leakage Hoses and Lines Components 1. Cylinders 2. Check Valves 3. Control Valves and Assemblies Meets MCO P11262.2A Requirements?								
9. Engine Cooling System Condition Leakage Clamps and Fittings Components 1. Radiator 2. Water Inlet Manifold 3. Oil Cooler 4. Fan Assembly 5. Fan Shroud 6. Water Pump								
10. Vehicle Electrical System Condition Operation Mounting								

Components 1. Alternator 2. Starting Motor and Solenoid 3. Cab Instrument Panel 4. Switches 5. Circuit Breakers/Fuses 6. Front, Rear, and Vehicle Work Lights 7. Sending Units 8. Horn and Backup Alarm 9. Batteries 10. Electrical System Wiring Harnesses 11. Axle Centering Light Switch Assembly 12. STE/ICE DCA Connector/Resistor Module								
11. Vehicle Axles Condition Operation Leakage Components 1. Front and Rear Axles 2. Front and Rear Differentials 3. Tie Rods 4. Pivot and Spindle Assemblies.□								
12. Drive Shafts Condition Operation								
13. Vehicle Brake System Condition Operation Leakage Hoses and Lines Components 1. Brake Linkage, Hand Brake and Pedal 2. Parking Brake 3. Service Brakes								
14. Tires, Wheels Condition Mounting								
15. Vehicle Steering								

Condition Operation Leakage Hoses and Lines Components 1. Steering Column 2. Control Unit 3. Selector Valve 4. Steering pump 5. Steering Cylinders								
16. Cab Assembly Condition Operation Subassemblies 1. Door and Door Hardware 2.Vehicle Glass 3. Operator Seat 4. Rear View Mirror 5. Windshield Wiper and Washer Assemblies								
17.Sheet Metal Components Condition Mounting Components 1. Panel and Covers 2. Fenders 3. Pintle Hook 4. Engine Housing 5. Mirror Hardware 6. Battery Box and Cover 7. Tool Box and Cover□								
18. Air Cleaner Assy Condition Mounting Hoses								
19. Vehicle Paint Condition Coverage								
20. Vehicle Data Plates and Decals Condition Mounting								

ADDITIONAL REMARKS:

FINAL INSPECTION CHECKLIST
CRANE, WHEEL MOUNTED, HYDRAULIC, LIGHT 7 ½ TON

Vehicle Serial Number _____
Vehicle Hours: _____

CRANE, WHEEL MOUNTED, 7 ½ TON	SAT	SERVICED	TESTED	LUBRICATED	UNSAT	REMARKS
1. Engine Assembly Condition Operation Leakage Mounting Screws Washers Nuts Paint Spec. Conformance Coverage Lubrication Application and Type Level Oil filters Replaced 100 Per Cent? YES _____ NO ____						
2. Transmission Assembly Condition Operation Leakage Mounting						
3. Fuel System Condition Operation Leakage Mounting Clamps and Bolts Components 1. Injector and Injector Lines						

2. Fuel Pump 3. Fuel Tank 4. Fuel Supply Lines and Hoses 5. Water Separators 6. Cold Start Assembly 7. Accelerator Pedal and Linkage Operation Fuel Filters Replaced 100 Per Cent? YES ___NO ___						
4 Hydraulic System Condition Operation Leakage Hoses and Lines Hydraulic Filters Replaced 100 Per Cent? YES _____ NO_____						
5. Boom Assembly Condition Operation Hoses and Lines Mounting Components 1. Two Sectional Boom Assembly 2. Boom Hoist Cylinder 3. Boom Telescope Cylinder 4. Boom Hoist and Telescope Control Valves 5. Anti-Two Block Assy. 6. Boom Adjustment and Alignment 8. Hook Block Assembly 9. Boom Sheaves and Pins Meets MCO P11262.2A Requirements? YES _____ NO _____						
6. Load Hoist Winch Assy. Condition Operation Leakage Mounting Components 1. Winch Motor						

2. Hoist Winch 3. Hoist Winch Control Assembly 4. Wire Rope Assembly Meets MCO P11262.2A YES _____ NO ____						
7. Boom Swing System Condition Operation Leakage Hoses and Lines Components 1. Swing Motor 2. Swing Valves and Components 3. Slewing Ring 4. Swing Control Assembly 5. Rotary Manifold						
8. Outriggers Condition Operation Leakage Hoses and Lines Components 1. Cylinders 2. Check Valves 3. Control Valves and Assemblies Meets MCO P11262.2A Requirements? YES ____ NO _____						
9. Engine Cooling System Condition Leakage Clamps and Fittings Components 1. Radiator 2. Water Inlet Manifolds 3. Oil Cooler 4. Fan Assembly 5. Fan shroud 6. Water Pump						
10. Vehicle Electrical System Condition						

Operation Mounting Components 1. Alternator 2. Starting Motor and Solenoid 3. Cab Instrument Panel 4. Switches 5. Circuit Breaker/Fuses 6. Front, Rear, and work Lights 7. Sending Units 8. Horn and Backup Alarm 9. Batteries 10. Electrical System Wiring Harnesses 11. Axle Centering Light Switch Assy. 12. STE/ICE DCA Connector/Resistor Module						
11. Vehicle Axles Condition Operation Leakage Mounting Components 1. Front and Rear Axles 2. Front and Rear differentials 3. Tie Rod 4. Pivot and Spindle Assemblies□						
12. Drive Shafts Condition Operation						
13. Vehicle Brake System Condition Operation Leakage Hoses and Lines Components 1. Brake Linkage, Hand Brake and Pedal 2. Parking Brake 3. Service Brakes						
14. Tire, Wheels						

Condition Mounting						
15. Vehicle Steering Condition Operation Leakage Hoses and Lines Components 1. Steering Column 2. Control Unit 3. Selector Valve 4. Steering Pump 5. Steering Cylinders						
16. Cab Assembly Condition Operation Components 1. Door and Door Hardware 2. Vehicle Glass 3. Operators Seat 4. Rear View Mirrors 5. Windshield Wiper and Washer Assembly						
17. Sheet Metal Components Condition Mounting Components 1, Panels and Covers 2. Fenders 3. Pintle Hook Assy 4. Engine Housing (Hood) 5. Engine Air Cleaner Assembly 6. Mirror Mounting Hardware 7. Battery Box and Cover 8. Tool Box and Cover Air Filters Replaced 100 Pre Cent YES ___ NO ___						
18. Vehicle Paint Coverage Condition Spec. Conformance						
19. Vehicle Data						

Plates/Decals Condition Mounting IROAN Data Installed? YES _____ NO _____						
20. Vehicle Load Testing Condition Marking Vehicle Load Tested in Accordance with MCO P11262.2A YES _____ NO _____ Load Test Date Annotated on Boom in Accordance with Provisions of This SOW? YES _____ NO _____ Condition Inspection Report Provided in Accordance with Provisions of This SOW? YES _____ NO _____						

ADDITIONAL REMARKS:

CONFIGURATION INSPECTION CHECK SHEET
7 ½ TON CRANE

IDENTIFICATION NUMBER	TAM NUMBER
Vehicle registration Number	
Vehicle Serial Number	
Hours at Inspection	
Miles at Inspection	
IROAN Date	
Hours at IROAN	
Miles at IROAN	
Engineering Change Plans (ECP)	
SL-4	
Technical Manuals (TM)	

SECONDARY REPAIRABLE DATA

ITEM	SERIAL NUMBER
Engine	
Transmission	
Drive Axles	

CONTRACT DATA REQUIREMENTS LIST

(1 Data Item)

Form Approved
OMB No. 0704-0188

A. CONTRACT LINE ITEM NO.	B. EXHIBIT	C. CATEGORY: TDP _____ TM _____ OTHER X

D. SYSTEM/ITEM	E. CONTRACT/PR NO.	F. CONTRACTOR
Crane		

1. DATA ITEM NO.	2. TITLE OF DATA ITEM	3. SUBTITLE
A001	Request For Deviation	Configuration Management

4. AUTHORITY *(Data Acquisition Document No.)*	5. CONTRACT REFERENCE	6. REQUIRING OFFICE
DI-CMAN-80640C	SOW 3.4.2	MCLBA (583)

7. DD 250 REQ	9. DIST STATEMENT REQUIRED	10. FREQUENCY	12. DATE OF FIRST SUBMISSION
LT	A	ASREQ	See Blk 16

8. APP CODE	11. AS OF DATE	13. DATE OF SUBSEQUENT SUBMISSION
A		

16. REMARKS

Blk 4 - Contractor format using .doc or .pdf software applications is authorized.

Blks 10 & 12 - RFDs shall be submitted to obtain authorization to deliver nonconforming material which does not meet prescribed configuration documentation.

RFDs will be reviewed and disposition determined within 30 calendar days upon receipt by the Government.

RFDs shall be transmitted via e-mail to the following address: mbmatcomconfigmngmnt@matcom.usmc.mil

Distribution Statement A: Approved for public release, distribution is unlimited.

14. DISTRIBUTION

a. ADDRESSEE	b. COPIES		
	Draft	Final	
		Reg	Repro
MCLBA (583-1)	0	1	0
15. TOTAL →	0	1	0

17. PRICE GROUP

18. ESTIMATED TOTAL PRICE

G. PREPARED BY	H. DATE	I. APPROVED BY	J. DATE
Diane L. Bradley	AUG 27 2001	James A. Adams	01247